

SOUTH PRODUCTION NOTES

May 28, 2015
7-3 Shift Notes

BASF EMPLOYEES
119 Last Recordable
634 Last Lost Time
64 Days To RC Audit

Be sure to check weigh all bags off of the calciners and fill out the log sheet downstairs by the scale and attach "Packaged By" label with your initials.

#1 MED / AI 5645

Started the extruder up half way thru the shift. Continue on...

#1 RC / AI 5645

Finished with the AI 5635. No clean up will be necessary. When we get feed on the floor we can start feeding the AL 5645. Start feeding when 3 bags are on the floor. Need to get rid of the

Exhaust to Trimer

#2 MED line / Styrene Trial done:

Follow the clean up list provided by Justin.

#2 RC/ Styrene Trial:

Material has all been fed and the temperatures are coming down. Roller for tube being worked on today.

Exhaust to F1

#3 MED line / AI 5645:

Started Making batches on midnight shift. Installed auger #27 back in the extruder, no other augers were able to be located. Start feeding Calciner when 3 bags are on the floor

#3 RC / AI-5635

Start feeding 5645 when ready. Calciner operator is setting up the station now.

Exhaust to CTO

#4 RC / D-1135 next:

Continue- feeding now Scale was fixed by electrician. Oversized drums repacked and in line to refeed. Need to inch up the feed rate to at least 600 lbs/hr. Syntron control settings adjusted ("on" changed from 7 to 9). Monitor rate and adjust as necessary.

Exhaust to 4 DC

#5 RC / Catoxid:

Out of feed until we get some more made from the PK blender(first shift tomorrow hopefully). Periodically monitor for Co. We have been getting some low readings in the area. Need to advise if it continues to climb. **MUST** watch for any powder discharge on roof or in building. Any issues, contact GL. Keep area clean.

Please take SA for this product, Gemini machines are now working.

Exhaust to 5 DC

#6 RC & Dryer / D 0759 next

Most of system cleaned and about ready for D 0759, however the floor on both ends of calciner needs to be cleaned up.

John will be in tomorrow with MOD- we need to finish cleaning so we are ready to start.

NOTE: T Krupp repaired the elevator in bldg 27 but on first test it got stuck between floors. We will not be using it.

Exhaust to Sly Scrubber

West Pfaudler / D-1135

Down until we get more chrome totes in.

2nd floor will be a regulated area until more IH testing can be done.

East Pfaudler/ Cleaning for D-0759

Lid has been installed.

6 Tank / Ni 2458 solution

Tank is empty.

7 Tank Ni-2458 Solution:

Cleaning.

National Dryer / D-1135

Continue on when we get feed. Once this run is complete, we will need Schirmer to bead blast the dryer belt.

PK Blender / AI-3915 Pill Mix...Catoxid Thursday morning:

Controller replaced on Wednesday. Pill mix restarted on second shift. Run more pill mix on midnight shift, then have set up for Catoxid in the morning. IH monitoring will be done on day shift.

Liner is in bad shape and needs to be looked at.

When running, be sure to use 112 bags. We cannot use 120 bags for pill mix.

Abbe Blender / 5206 Done

Hold. Transfer Pump will need to be replaced. Needed it for the west pfautler.

Tower 3 / Empty for E 474:

Unloaded and washed down. Loaded and holding. Shiv change complete

Tower 6 / E 406:

MT and washed waiting next product

North Screener / Switched to E 406:

Screener changed over to E 406. Gray drums in bldg 24

South Screener / Switched to E 474:

Screener changed over to E 474. DI bottles were brought down to the screening room. Will need to be hooked up before we start screening.

#2662 (west) Pill Machine / AI-3915:

Continue when manpower permits. More mix lifted to 2nd floor Sunday.

#2664 (east) Pill Machine / AI-3915:

Continue when manpower permits. More mix lifted to 2nd floor Sunday.

TK #2 / BE 0101 done

Finished with batches, Kiln is done

TK #4 / Cu 0540:

Running. Scale has been fixed. Switching to Cu 0540 in supersacks
WOW for rollers for DC drum. #8 burner repaired by Dave V.

Harrop Kiln / AI 4096 next:

Zone 1 recirculation blower bad shape. GEM was working on this Tuesday day shift, but could not complete as they are waiting on bearings for the motor. Blower repaired ready to start.

NOTE: All raws are in the pole barn. 22,000 lbs.

NOTE: work order written for improved lighting fixture over car rail unloading zone (just out of cooling zone).

Building 27 Belt Filter / 6081:

Hold for analysis and instructions

Elevator is not running yet. Repairs made Friday May 8 but elevator got stuck when testing to see if it works.

We will be looking into pumping up the solution from the 1st floor, or into one of the holding tanks if they are working.

Trying to determine if we can remove some of the totes of solution that are sitting on the 1st floor. If we have any bags of material, need to transfer to North end.

Priorities:

Priorities 1 through 8 should be considered urgent and will require call outs for maintenance issues and/or processing issues.

- 1) #5 RC/South PK**
- 2) West Pfaudler/National Dryer/#4 RC**
- 3) #3 MED/#3RC**
- 4) Harrop Kiln**
- 5) Horne Tabletting**
- 6) HC-11 precip/dry (if we get the ok to continue after we get the results from the 2 single sized batches)**
- 7) #1 MED/#1RC**
- 8) #4 Tunnel Kiln (should be transitioning from X-540 to Cu-0540 later today)**
- 9) #2 MED/#2 RC**
- 10) Reduction Screening**
- 11) Reduction Towers**
- 12) East Pfaudler clean up**
- 13) HC-11 Dryer/Calciner clean up**